

ARTICULATED TANDEM ROLLERS

ARX SERIES

EU Stage IV / U.S. EPA Tier 4f



150



**Years of
Innovation**

Since 1869

AMMANN

STRONG AND SMART

Ammann Articulated Tandem Rollers are built for manoeuvrability – and power, too. An articulated joint, which connects the front and rear frames, enables easy steering and precise control. A heavy-duty, two-stage vibratory system delivers power, while operators can easily adjust amplitude and frequency to meet the needs of the jobsite. The compactors are smart, too, thanks to options such as oscillation and Ammann Compaction Expert (ACE), Ammann’s proprietary compaction system.



ARX 90

Operating weight: 9560 kg (21,080 lb)
Maximum weight: 11 010 kg (24,270 lb)
Drum width: 1680 mm (66.1 in)
Max working offset mode: 1850 mm (72.8 in)
Engine: Deutz – 74.4 kW (100 HP)
EU Stage IV / U.S. EPA Tier 4f



ARX 110

Operating weight: 10 400 kg (22,930 lb)
Maximum weight: 11 860 kg (26,150 lb)
Drum width: 1680 mm (66.1 in)
Max working offset mode: 1850 mm (72.8 in)
Engine: Deutz – 74.4 kW (100 HP)
EU Stage IV / U.S. EPA Tier 4f

ARX 90C

Operating weight: 9410 kg (20,750 lb)
Maximum weight: 10 880 kg (23,990 lb)
Drum width: 1680 mm (66.1 in)
Pneu width: 1628 mm (64.1 in)
Max working offset mode: 1824 mm (71.8 in)
Engine: Deutz – 74.4 kW (100 HP)
EU Stage IV / U.S. EPA Tier 4f

ARX 110C

Operating weight: 10 180 kg (22,400 lb)
Maximum weight: 11 650 kg (25,680 lb)
Drum width: 1680 mm (66.1 in)
Pneu width: 1628 mm (64.1 in)
Max working offset mode: 1824 mm (71.8 in)
Engine: Deutz – 74.4 kW (100 HP)
EU Stage IV / U.S. EPA Tier 4f

STANDARD DRUM

Frequency I: 38–42 Hz (2280–2520 vpm)
Frequency II: 45–54 Hz (2700–3240 vpm)
Amplitude I: 0.7 mm (0.028 in)
Amplitude II: 0.34 mm (0.013 in)
Centrifugal force I: 69–84 kN (15,511–18,884 lbf)
Centrifugal force II: 47–68 kN (10,566–15,287 lbf)

STANDARD DRUM

Frequency I: 38–42 Hz (2280–2520 vpm)
Frequency II: 43–52 Hz (2580–3120 vpm)
Amplitude I: 0.82 mm (0.032 in)
Amplitude II: 0.35 mm (0.014 in)
Centrifugal force I: 98–120 kN (22,031–26,977 lbf)
Centrifugal force II: 54–78 kN (12,140–17,535 lbf)

OSCILLATION DRUM

Oscillation frequency: 40 Hz (2400 vpm)
Oscillation amplitude: 1.3 mm (0.05 in)
Oscillation force: 77 kN (17,310 lbf)

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HIGH-FREQUENCY DRUM

Frequency I: 42–46 Hz (2520–2760 vpm)
Frequency II: 58–67 Hz (3480–4020 vpm)
Amplitude I: 0.62 mm (0.024 in)
Amplitude II: 0.23 mm (0.009 in)
Centrifugal force I: 74–89 kN (16,636–20,008 lbf)
Centrifugal force II: 56–70 kN (12,589–15,737 lbf)

HIGH-FREQUENCY DRUM

Frequency I: 42–46 Hz (2520–2760 vpm)
Frequency II: 58–67 Hz (3480–4020 vpm)
Amplitude I: 0.6 mm (0.024 in)
Amplitude II: 0.22 mm (0.009 in)
Centrifugal force I: 88–105 kN (19,783–23,604 lbf)
Centrifugal force II: 61–82 kN (13,713–18,434 lbf)



APPLICATIONS

- Medium and large compaction sites
- Transport construction
- Municipal and town roads
- Motorways
- Airport runways
- Housing developments
- Industrial zones
- City centers

PRODUCTIVITY

Multiple vibratory frequencies

Varied vibratory settings adjust compaction output for even more precise compaction control and higher quality

Advanced articulation joint

Permanent contact with the surface and a wide range of working widths maximises productivity

Machine customisation

Options make the machine a perfect match for diverse jobsites and varying customer needs

ERGONOMICS

Multi-functional display

The central display is located in front of the operator for optimal machine control and monitoring

Intelligent functions

Integrated advanced functions make machine more operator friendly, intuitive and safe

Operator station

An intuitively organized, fully adjustable operator station has all controls located within easy reach

SERVICEABILITY

Accessible engine compartment

Tool-free, wide-opening side doors on the engine compartment

Easy-to-reach maintenance points

All service points are conveniently located for easy access

Self-diagnostic system

The on-board, automated diagnostic system quickly identifies potential problems

COMPACTION, TRACTION AND CONTROL

Multiple vibratory frequencies are among the features that deliver high compaction output. The articulated steering concept, with the cab and engine on the front frame and the water tank in the rear, provides exceptional manoeuvrability – particularly for such a powerful machine.

ARTICULATED STEERING JOINT

Maximises manoeuvrability; off-set mode increases working widths; oscillation adds even more jobsite versatility

SERVICEABILITY

Ground level access to daily maintenance points; engine accessible via two side doors

MULTIPLE VIBRATORY FREQUENCIES

Varied vibratory settings ensure high-quality, precise compaction across all layers

ENGINE EFFICIENCY

Delivers low emissions, advanced cooling and reduced noise

OPERATOR WORKPLACE

Easy operation and monitoring through convenient controls and multi-functional display on steering wheel

CAB

Full-glass windscreen enables unobstructed views to the drum and surroundings. Low noise levels ensure operator comfort

ACE^{force}

Optional system measures compaction and assigns specific values to progress through a digital display

SPRINKLING SYSTEM

Large-capacity (840 litres/222 gal) water tank extends intervals between fillings; three-stage filtration system prevents contamination

COMBI VERSION

Front drum delivers advanced vibratory technology while rear pneumatic tyres create a kneading effect



ROLL WITH THE CHANGES

COMPACTORS EXCEL IN VARIED APPLICATIONS

This unique tool is ideal for compacting varied materials and layers in the fastest working times. Multiple frequency ranges generate varied compaction forces that are prominently highlighted in the operator station's multifunctional display.

Multiple vibratory frequencies

The powerful, 2-stage system utilises independent vibratory pumps for each drum. The system also employs a variable range of frequencies that are easily adjusted. This technologically advanced approach delivers exceptional compaction across varied material types and layer thicknesses.

ARX90

- Frequency ranges are from 38 Hz to 42 Hz at high amplitude and from 43 Hz to 54 Hz at low amplitude
- A wide range of compaction outputs provides centrifugal forces ranging from 43 kN up to 84 kN

ARX110

- Frequency ranges are from 38 Hz to 42 Hz at high amplitude and from 43 Hz to 52 Hz at low amplitude
- A wide range of compaction outputs delivers centrifugal forces ranging from 54 kN up to 120 kN

Advanced articulation joint

A robust articulation joint with integrated steering, oscillation and off-set mode helps overcome jobsite challenges. The integrated steering offers exceptional machine manoeuvrability, while oscillation provides constant ground contact. When needed, the operator can utilise off-set mode and adjust the width as much as 10% – from 0 mm to 170 mm (0 in to 6.7 in). This increases productivity and makes it easy to compact close to curbs and other obstructions.

Machine customisation

A broad range of customisation options makes your compactor the right match for any jobsite or task. We can equip your roller to boost productivity, operator comfort and safety. You can reduce costs and machine downtime to increase profitability.



OPEN PLATFORM VERSION

“Ammann Tandem Rollers provide operator comfort and easy adjustment of amplitude and frequency.”

APPLICATIONS

The models fit weight categories of 9 and 10,5 tons, the world's most common asphalt roller classes. Ammann offers two different versions.

- The ARX 90/110 double drum is the best choice when productivity is the priority.
- The ARX 90/110C is a combination machine that utilises a vibratory drum in front and pneumatic tyres in the rear. This makes the compactor an extremely versatile, 2-in-1 machine that can provide both dynamic compaction and a kneading/sealing effect.



IN PLAIN SIGHT

DISPLAY OFFERS EXCEPTIONAL VISION

Great accessibility, visibility, simple machine control and high operator comfort maximise efficiency and safety on jobsites.

Multi-functional display

All essential information is available through a new multi-functional display located in front of the operator. The display utilises three screens to provide all the key data:

- **Machine operation and performance**

All key machine indicators and fluid gauges are centralised and displayed on an easy-to-view digital screen.

- **Detailed machine information**

A second screen allows operators to access additional information including total working time, vibration time, fuel consumption and more.

- **On-board diagnostics**

The third screen provides intelligent diagnostics, helping operators identify and monitor any machine issues, should they arise.

Intelligent control functions

Advanced functions make machine control easier and more intuitive. They also provide operator comfort:

- **Immobiliser** – An optional anti-theft system that requires the operator to enter a code before the machine will start.
- **Loading mode** – This system automatically deactivates all unnecessary functions that could potentially cause safety issues during machine loading.
- **Engine RPM setting** – This function reduces fuel consumption by automatically controlling engine revolutions per minute during operation.

Operator station

A highly sophisticated operator station showcases great attention to detail. Main control components are intuitively organised and conveniently positioned on both armrests. Other switches and controls are easy to reach. A multifunctional display is located in front of the operator and provides quick and easy monitoring. These features enable machine control and maximise safety, too.



MULTIFUNCTIONAL DISPLAY



NO LIMITS IN VISIBILITY

All objects are visible to the operator beyond a 1-metre-by-1-metre area both in front and in back of the machine. Operator visibility to drum surfaces and edges is significantly improved as well. While seated, the operator can assess whether the spraying system is properly working.



ECOMODE

- Automatic idle set in neutral position for higher fuel economy, working RPMs in W
- Parking brake implemented
- Panic stop function

IN YOUR CORNER

EASY ACCESS ADDS A PRODUCTIVITY BOOST

Productivity comes in many ways – including the reduced time it takes your crew and technicians to complete maintenance and service. Ammann articulated tandem rollers are maintenance friendly so the roller and your crew can quickly resume operation.

Accessible engine compartment

The engine compartment is easy to access – from either side – thanks to wide-opening side doors that make daily inspection fast. The cooler's removable cover provides further access for easy cleaning.

Self-diagnostic system

The highly advanced machine control system enables quick identification of potential machine issues – without the need for service tools. This solution helps operators identify potential trouble early and assists technicians with diagnostics. Ultimately, the machine and crew can reduce downtime.

Easy-to-reach maintenance points

Centralised maintenance points and external draining ports reduce technician time and service costs. Daily maintenance can be completed without tools – another considerable time saver.

SOLID DESIGN

Service time is reduced in several ways. The robust engine compartment protects valuable components and reduces the need for repair and replacement. The compartment is easy to access when service is required. External hydraulic test ports enable quick diagnosis.



ECOdrop

HIGH EFFICIENCY AND REDUCED OWNERSHIP COSTS

The ECOdrop system reduces fuel consumption, and that is only the start of the savings. ECOdrop also lowers the cost of ownership through a reduction in the amount of fluids required, longer-lasting wear parts, extended service intervals and optimal access to all maintenance points. These efficiencies reduce costs and make the machines more environmentally friendly.

KEY FEATURES

- Highly efficient engine
- Engine load according to actual working speed
- Great accessibility to daily and periodical maintenance points
- Fewer wearing parts
- Intelligent machine operation
- Improved uptime
- Environmentally friendly machine



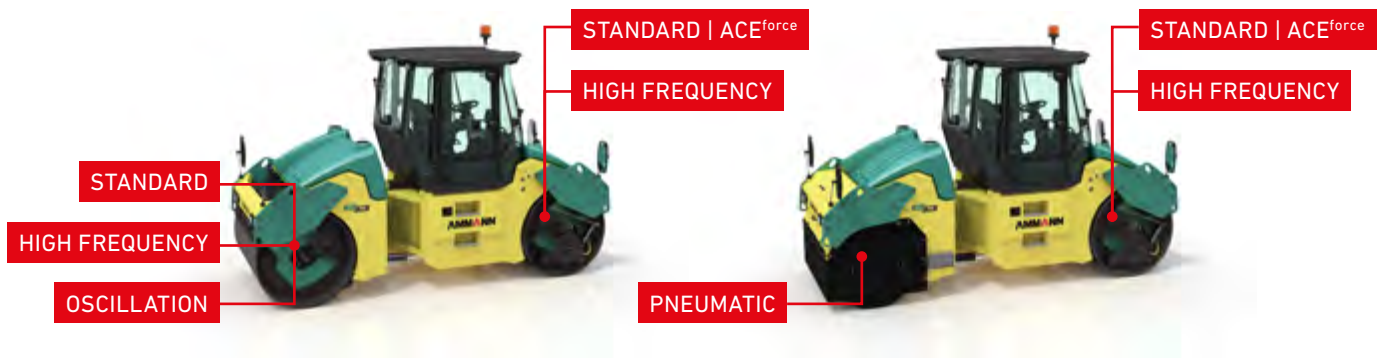
VERSATILE VIBRATORY SYSTEM

EASY ADJUSTMENT OF AMPLITUDE AND FREQUENCY

Ammann articulated tandem rollers offer varied settings that provide versatility in many applications while the strong vibratory system delivers essential compaction power.

VIBRATORY SYSTEM

- 2 independent vibratory pumps for each drum
- Heavy-duty, 2-stage vibrator for high compaction performance and quality
- Amplitude easily adjusted by selecting the rotational direction of the vibratory shaft
- Multiple vibration frequencies
- ACE^{force} as an option
- Oil bath to lubricate and cool moving parts
- High frequency version (option)
- Oscillation drum (option)



Drum combination						
Front drum	Standard ACE ^{force}	Standard ACE ^{force}	High frequency	High frequency	Standard ACE ^{force}	High frequency
Rear drum	Standard	Oscillation	Oscillation	High frequency	Pneumatic	Pneumatic

HIGH-FREQUENCY DRUM

The technologically advanced 2-stage vibratory system with enhanced/boosted frequencies which are 20% higher on average than the standard version. In combination with multiple ranges of frequencies varied compaction forces are generated that can be easily adjusted via the multifunctional display in the operator station. Therefore the high-frequency drums are a unique tool that is exceptional for compacting various layers and materials in shorter working times.

“The high-frequency drum utilises frequencies that are 20% higher than its standard counterpart.”

PLAY YOUR ACE CARD

NEW GENERATION OF ACE^{force}

An updated, innovative Intelligent Compaction measuring system is available for the ARX line. The newest generation of ACE^{force} is integrated into the central multifunctional display. A single display controls all machine functions and monitors key information during operation. This ACE^{force} system is extremely easy and intuitive to operate, with all information in a simple format on the central display.

The new ACE^{force} system provides advanced functions for even easier and safer machine operation. It also provides compaction guidance, which is easily readable on the graphic bar on the multifunctional display for optimal production.

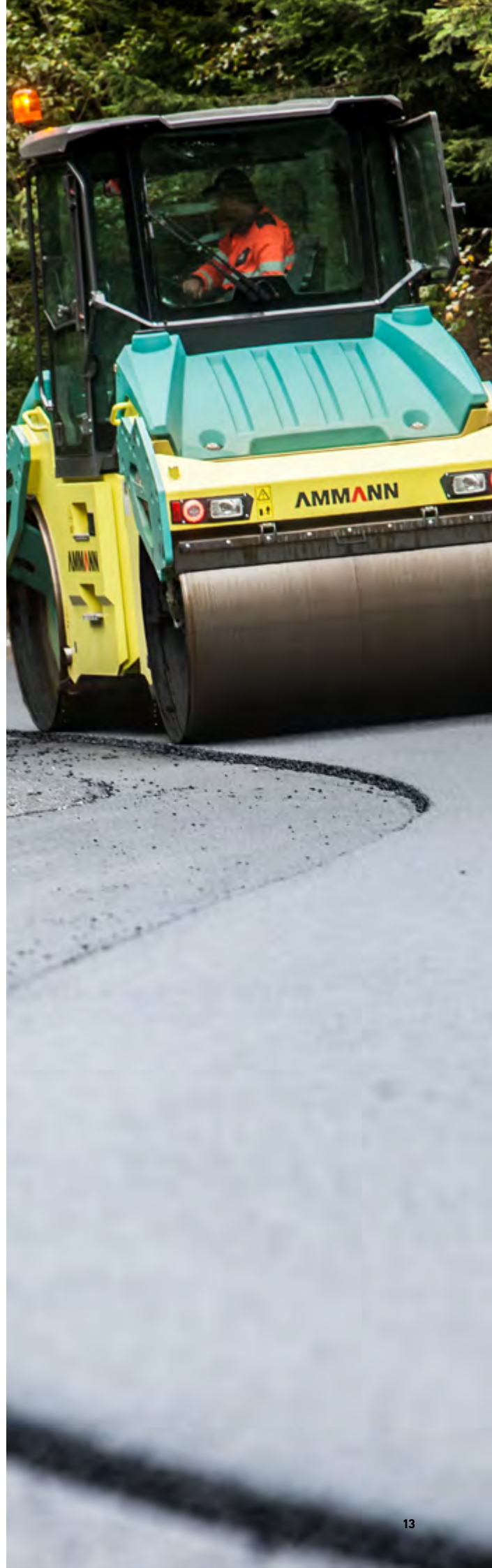
The innovative ACE^{force} system recognises if the machine is in the double jump effect. The system immediately informs the operator of corrective measures to prevent machine damage. These recommendations are made via messages that appear on an easy-to-read display. An audible warning also alerts the operator to the trouble.

ACE^{force} can be equipped with a GPS system to monitor the machine's location.



OPTIONAL ACE^{force}

- Intuitive control so operators of all experience levels can be successful
- A main multi-functional display with all information visible
- Simple adjustment of compaction targets and stiffness settings
- Communication of optimal machine speed to operators for higher compaction effectiveness
- Visual and audible double-jump warning
- Easy-to-read bar graph for visualisation of actual soil stiffness (kB)
- Optional GPS with 24/7 remote view
- Operator monitoring of asphalt temperature via the main display
- Achieved compaction is available



OSCILLATION

QUICKER COMPACTION AND COST SAVINGS



MASSAGING

Compaction is the process of moving materials more closely together. Traditional vibration tries to accomplish this through a harder pounding in a mostly vertical direction.

Oscillation delivers less force but uses both vertical and horizontal energy. Compaction occurs more quickly when forces are applied from different directions. Oscillation essentially massages the aggregates into place.

CONSTANT CONTACT

The oscillating drum has two eccentric shafts that are located as far as possible from the main axis. Both shafts rotate in the same direction and generate a rotational vibration, called oscillation. The motion enables the drums to maintain constant ground contact throughout compaction. This is a significant departure from vibratory compaction, during which the drums lose contact with the ground after each impact.

The more often the drum is in contact with the surface, the more compaction is occurring beneath it.

HOW WOULD YOUR BUSINESS BENEFIT FROM OSCILLATION?

Sensitive settings

Because oscillation does more massaging than it does pounding, it is often the method of choice on sensitive jobsites such as bridges, or when working over sewers or utility lines.

High temperatures

Oscillating rollers can work on hot mats. This widens the compaction window for crews and helps them quickly get to work on thin lifts, such as those placed on bridges.

Cool temperatures

The “softer” approach of oscillation prevents damage to cooler mats.

Joint work

Rollers with oscillation are great fits for sealing cold joints. The drum simultaneously can work on the hot and cold mats, so it delivers the best of both worlds. The massaging approach prevents damage to the cold mat but applies enough energy to compact the hot materials – and seal the joint, too.

Production

Oscillation doesn’t pound like a vibratory roller, but it ultimately delivers more force into the mat because it uses both vertical and horizontal energy. That increased force means quicker compaction and fewer passes. The constant contact with the surface helps too.

Operator friendly

Rollers with oscillation automatically adjust to compaction needs, removing some of the burden from operators. The longer compaction window also gives operators a margin of error as they keep pace with the paver and other rollers.

Smoothness

Vibrating drums can leave “chatter” behind; oscillating rollers do not.

Cost savings

Reducing the number of passes saves on labor, machine wear and fuel. It also helps keep jobs on track – and customers happy.

“Oscillation is a dynamic compaction method that has significant advantages over traditional vibratory compaction.”



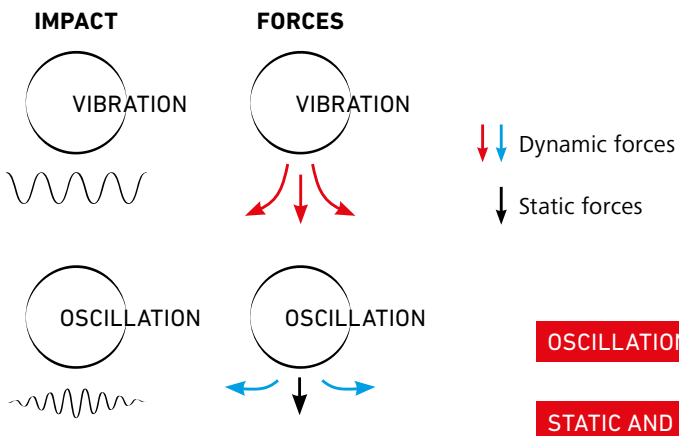
TECHNICAL VIEW

- High quality, hardened steel enables long life
- Shaft deflection extends bearing service life
- Large grease reservoir makes bearings maintenance-free for life of roller
- Precise belt tension lengthens service life
- High efficiency design generates less heat and consumes a third less energy than traditional vibratory rollers
- All oscillation parts are maintenance-free
- Life for all parts exceeds 7000 hours
- Eccentric movements create higher drive efficiency

MANY TECHNOLOGIES FROM A SINGLE SOURCE

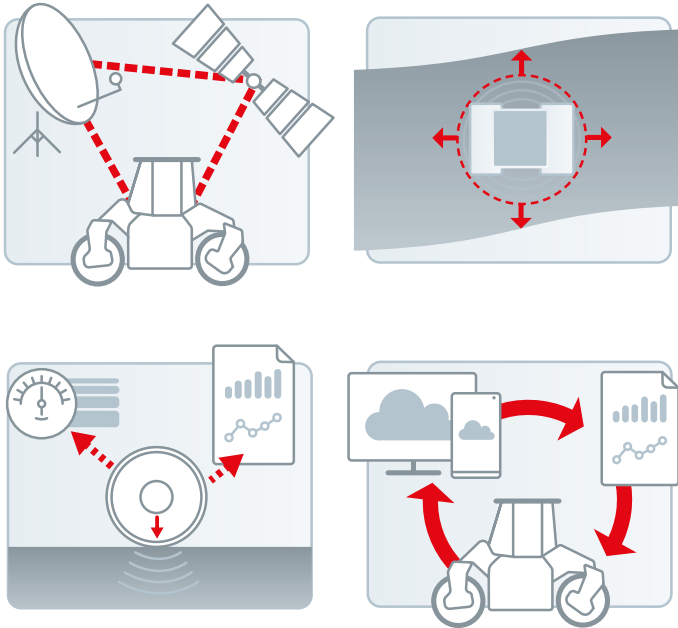
Every jobsite has special requirements, and only Ammann offers many different technologies.

- Ammann Compaction Expert (ACE), plus a circular exciter with automatic controlled variable amplitude and frequency
- Circular exciter with 2 amplitudes/frequencies
- Oscillation
- High-frequency technology
- Split drum / unsplit drum
- Combination axle with 4 smooth tyres



GPS-BASED COMPACTION

ACE^{force+}



- Combines ACE measurement and control with navigation system data
- Provides an efficient analysis and documentation system for Continuous Compaction Control (CCC)
- Operated and controlled with touch screen
- Satellite navigation system accurately assigns the measured compaction values to the position coordinates and the time
- Graphic display of measurement data relays the on-site compaction work and enables a fast and reliable performance analysis
- Integrates quality control measures in the work process
- Other compaction parameters can be measured and documented including kB value stiffness (ground bearing capacity), trend of kB values, temperature, vibration status, roller speed, effective amplitude and frequency, pass count, exact geographical position, date and time of passes





OPTIONS

THE NEXT STEP



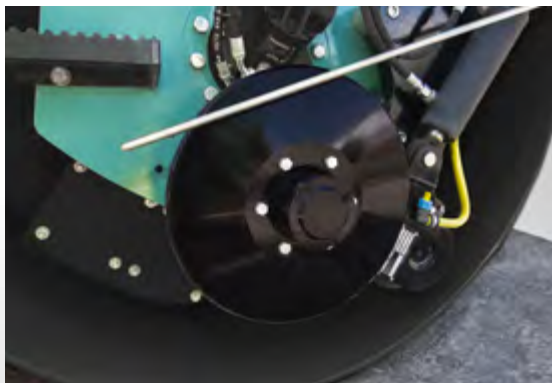
COMBINATION VERSION

The unique combination roller connects the front drum's vibratory technology with the massaging effect of the rear tyres. Two independent sprinkling systems process varied fluids for drums, tyres and thermal aprons.



CHIP SPREADER

The chip spreader protects roads and improves safety. The machine is compatible with a wide variety of materials.



EDGE CUTTER

The edge cutter is an extremely effective tool for finishing the edges of asphalt layers. Ammann offers the cutting disc and compacting disc as standard.

	ARX 90 (C)	ARX 110 (C)
OSCILLATION DRUM	✓	✓
CAB WITH ROPS	✓	✓
AIR CONDITION	✓	✓
SUN PROTECTIVE FILM ON CAB GLASS	✓	✓
RADIO FM	✓	✓
RADIO USB INCLUDING RADIO PREPARATION (cab version only)	✓	✓
PLUG 12V	✓	✓
WORKING LIGHTS CAB LED	✓	✓
NIGHT LIGHTS	✓	✓
EDGE CUTTER 45° (Front right)	✓	✓
EDGE CUTTER 60° (Front right)	✓	✓
EDGE CUTTER 45° (Front right/Front left)	✓	✓
EDGE CUTTER 60° (Front right/Front left)	✓	✓
WARNING BEACON	✓	✓
BACK-UP ALARM	✓	✓
ACE ^{force} - COMPACTION MEASURING SYSTEM	✓	✓
INFRARED THERMOMETER	✓	✓
TELEMATICS SYSTEM PREPARATION	✓	✓
TELEMATICS SYSTEM SERVICE LINK (3 years)	✓	✓
ADDITIONAL MIRRORS REAR	✓	✓
DRUM STEPS FOLDABLE FRONT/REAR	✓	✓
CHIP SPREADER AMMANN	✓	✓
SAFETY SCREEN FAN AND ALTERNATOR	✓	✓
SLOW MOVING VEHICLE TRIANGLE	✓	✓
REGISTRATION PLATE HOLDER	✓	✓
FIRE EXTINGUISHER	✓	✓
COLOR SCHEME CUSTOMER	✓	✓
HYDRAULIC OIL BIODEGRADABLE	✓	✓
SERVICE KIT FOR THE FIRST 500H	✓	✓
TOOLSET	✓	✓
ADDITIONAL DOCUMENTATION PRINTED	✓	✓
CERTIFICATE OF ORIGIN	✓	✓



360° LED
ILLUMINATION KIT

SERVICE

A NETWORK TO SUPPORT YOU

No matter where you are, Ammann-trained technicians and parts are nearby. Ammann dealers provide well-trained service technicians who can help you, whether it's an emergency or time for preventive maintenance. The vast Ammann network ensures there is a nearby technician who understands your language and your technical needs. Parts availability and ease of ordering are always Ammann priorities.

HOTLINE SUPPORT

Ammann experts are ready to answer your technical questions 24 hours a day, seven days a week. The hotline team is highly trained and experienced. Representatives can talk you through the challenges – in various languages – to help keep your machine productive.

SERVICE APP

The service app for Ammann machines impresses machine operators who are already benefiting from the advantages of the free application. The easy-to-use app provides machine operators working on site quick and uncomplicated access to machine documentation.

SERVICE VIDEOS

Sometimes a video tells the story best. That's why you'll find a variety of service videos that walk you through service and maintenance processes.

QR CODE

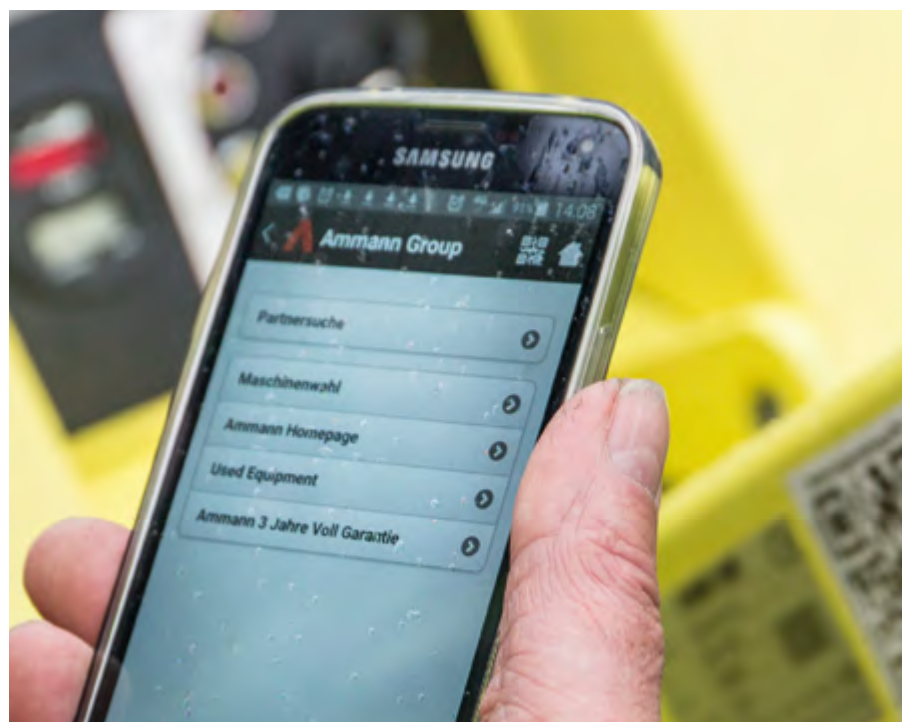
Many maintenance kits feature QR codes that link to videos with helpful demonstrations that walk you or your technician through the process. The videos tell the story without dialogue so customers anywhere in the world can understand.



APPLE STORE



ANDROID STORE



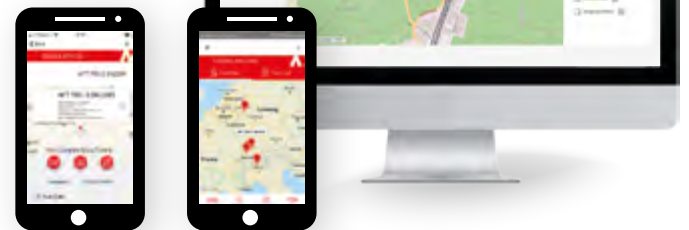
AMMANN SERVICELINK



SERVICELINK

THE DIGITAL FLEET MANAGEMENT SOLUTION

Manage your equipment – anytime, anywhere – with Ammann ServiceLink. This comprehensive fleet system provides key data for light compaction equipment, heavy compaction machines and asphalt pavers. You can choose which machines to track.



- Ammann ServiceLink utilises telematics that give you the locations of the machines, hours of usage and other essential information. You'll have access to data that will keep your machines running – and make them more productive, too.
- Ammann ServiceLink makes it easy to plan and schedule the maintenance that protects your fleet.



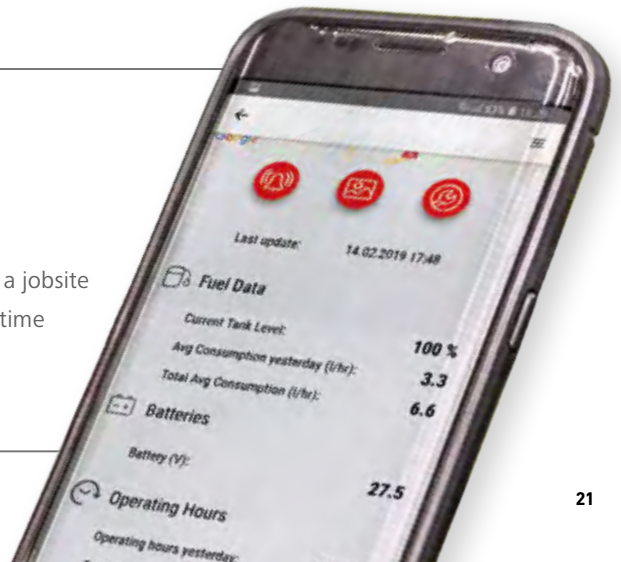
APPLE STORE



ANDROID STORE

HIGHLIGHTS

- Easy to manage
- Light equipment does not require a machine battery
Great for rental fleets
- GPS tracking for location, efficiency and productivity information for a jobsite
- Full machine telematics to assess machine usage, fuel burn and idle time
- Machine documentation to help analyse and improve processes
- Easy management of service intervals and maintenance planning



TRAINING

ENHANCE YOUR PERFORMANCE

If Ammann machine training was summarised in a single word, it might well be “comprehensive.” The training includes multiple expertise levels and modules to benefit all skill levels.

TRAINING WORLDWIDE

Ammann product and application experts are ready to provide the training you need, no matter where you are. The global nature of Ammann ensures an expert is always near you – ready to offer instruction that ranges from the basics to the specifics relevant to your geographic area. The training can take place at an Ammann facility, your business – or even on a jobsite.

KEY TEACHING THEMES CONNECT ALL EFFORTS, NO MATTER WHERE THEY OCCUR

A good balance. Training often combines a traditional classroom setting with hands-on machine experience. Ammann application experts also can offer instruction on your jobsite.

Training typically includes students from other industry businesses. Participants say conversations with their peers – and learning how they overcome challenges – are other key benefits.

Learn in your language. Lessons are taught in many languages, ensuring your team understands key terms and lessons and makes the most of your training investment.



SPARE PARTS

You can only earn money when your equipment is working. That's why Ammann does everything possible to ensure you have the parts where and when you need them. Those efforts include easy online ordering to avoid confusion and enable tracking, and efficient logistics and availability to help parts reach you quickly.

WEARING KITS

Some machines handle abrasive materials in demanding applications. While wear is inevitable, downtime can be limited. Wearing kits make replacement of these parts efficient and cost-effective. All the necessary parts – big and small – are in a single box to keep you organised and efficient and to ensure the machines are quickly back up and running.

EMERGENCY KITS

Emergency kits prevent little frustrations from becoming bigger issues that can shut down a machine and even a jobsite. These kits include parts such as switches, fuses and valve coils that are simple and fast to change yet still can cause significant problems if not operating properly. The kits easily fit in the trunk or bed of a vehicle so they're on hand when needed. A crew-member with a bit of technical knowledge can handle this work on the jobsite. These repairs take 2 hours or less.



MAINTENANCE KITS

Preventive maintenance is crucial to efficient operation and service life of machines. The easier the maintenance, the more likely it is to be completed. Maintenance kits make the upkeep simple. Parts associated with a particular maintenance process are in a single box with a single part number.

BROCHURE WITH ALL KITS

We have a prospect with all kits, and their part numbers are available for you. Just contact your parts consultant and have a digital or hardcopy sent to you.



For additional product information
and services please visit:
www.ammann.com

